

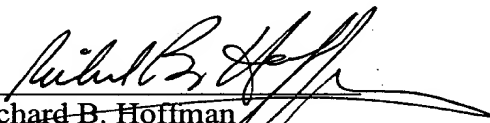
### REMARKS

The foregoing amendment as to claim 7, in effect, amends the Examiner's Amendment, at page 2 of the Notice of Allowability mailed July 1, 2004. That is, the Examiner had made a change at line 10, of claim 7, adding the phrase --a rim hole having-- after the word "forming". The present amendment now makes that added phrase properly read --rim hole having a-- such that the claim now reads correctly.

It is believed no fees are due with the present Rule 312 Amendment; however, should any fees be required, the Director is hereby authorized to charge such fees to our Deposit Account No. 13-2855, under Order No. 30051/40161. A duplicate copy of this paper is enclosed.

Dated: July 20, 2004

Respectfully submitted,

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